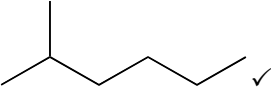
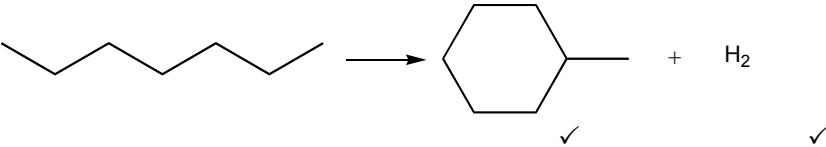
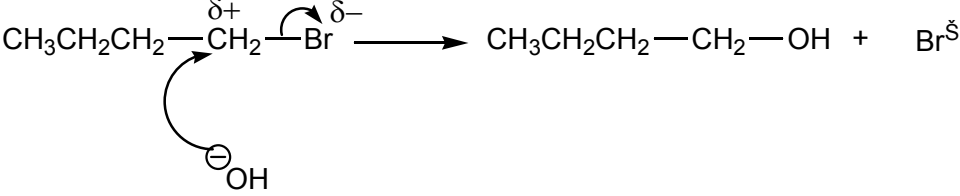



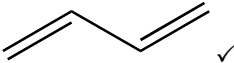

The maximum mark for this paper is **100**.

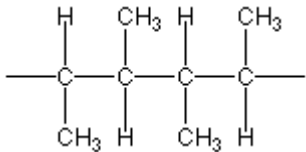
Question Number	Answer	Max Mark
1(a)(i)	120–130 ✓	[1]
(ii)	boiling point increases with increase in M_r /molecular formula/number of carbon atoms/chain length ✓ more intermolecular forces/electrons/surface area/ surface interactions/van der Waal forces ✓	[2]
(b)	$C_{13}H_{28}$ ✓	[1]
(c)	$C_9H_{20} \rightarrow C_7H_{16} + C_2H_4$ ✓	[1]
(d)(i)	Any branched isomer of heptane with correct name, e.g.  ✓ 2-methylhexane ✓	[2]
(ii)	 ✓ ✓	[2]
(e)(i)	species with an unpaired electron ✓	[1]
(ii)	uv (light)/high temperature/min of 400 °C/sunlight ✓	[1]
(iii)	homolytic (fission) ✓	[1]
(iv)	$C_4H_{10} + Cl\cdot \rightarrow C_4H_9\cdot + HCl$ ✓ $C_4H_9\cdot + Cl_2 \rightarrow C_4H_9Cl + Cl\cdot$ ✓	[2]
2(a)(i)	$8.72/136.9 = 0.0637 \text{ mol}$ ✓	[1]
(ii)	M_r butan-1-ol = 74(.0) ✓ moles = $4.28/74.0 = 0.0578 \text{ mol}$ ✓	[2]
(iii)	$0.0578/0.0637 \times 100 = 90.7\%$ ✓	[1]

Question Number	Answer	Max Mark
(b)(i)	substitution/hydrolysis ✓	[1]
(ii)	electron pair donor ✓	[1]
(iii)	 <p>correct dipole ✓ curly arrow from the O in the OH- to C in the CH2 ✓ curly arrow to show movement of bonded pair in the C-Br bond ✓ Br⁻ as a product ✓</p>	[4]
(c)(i)	Any two realistic fragments, e.g. CH ₃ ⁺ : 15; C ₂ H ₅ ⁺ : 29; C ₃ H ₇ ⁺ : 43; C ₄ H ₉ ⁺ : 57; OH ⁺ : 17, etc. ✓✓ Do not penalise missing charge.	[2]
(ii)	breathalysers/monitoring of air pollution, MOT emission testing, etc. ✓	[1]
3(a)	<p>Availability of starting materials: availability sugar is renewable because it can be grown ✓ ethane is finite because it is obtained by processing of crude oil ✓</p> <p>energy: fermentation: energy is required for distillation/ hydration: energy is required to generate steam ✓</p> <p>atom economy and waste products: atom economy for fermentation < atom economy hydration ✓ In fermentation, CO₂ is produced in addition to ethanol/ethanol is not the only product ✓ In hydration, ethanol is the only product/hydration is an addition reaction ✓ Atom economy of fermentation could be increased by finding a use CO₂ ✓</p> <p> Atom economy linked to a chemical equation to show that hydration has 100% atom economy/fermentation has 51% atom economy ✓</p>	[7max]

Question Number	Answer	Max Mark
(b)(i)	(volatile components) can escape/distil out✓ ethanal is most volatile/bpt less than 60 °C/partial oxidation✓	[2]
(ii)	(volatile components) cannot escape/ refluxed✓ complete oxidation will be achieved/oxidised to the acid ✓	[2]
(c)	$C_2H_5OH + 2[O] \longrightarrow CH_3COOH + H_2O$ C_2H_5OH , 2[O] and CH_3COOH ✓ rest of equation ✓	[2]
(d)	spectrum C: only shows absorption at 1700 cm^{-1} for the $C=O$ ✓ the other two spectra contain the OH group absorption at approx 3000 cm^{-1} ✓	[2]
4(a)(i)	bond breaking is endothermic/ energy has to be put in to break a bond ✓	[1]
(ii)	bonds broken: $3(C-H) + (C-O) + (O-H) + 1.5(O=O) = 2781\text{ kJ}$ ✓ bonds made: $2(C=O) + 4(O-H) = 3470\text{ kJ}$ ✓ $\Delta H_c = -689\text{ (kJ mol}^{-1}\text{)}$ ✓	[3]
(b)(i)	(heat/energy change) when 1 mole of substance is formed ✓ from its elements ✓	[2]
(ii)	1 atm/101 kPa and a stated temperature/25 °C/298 K ✓	[1]
(iii)	$C(s) + \frac{1}{2} O_2(g) \rightarrow CO(g)$ balanced equation forming 1 mol CO ✓ state symbols ✓	[2]
(iv)	cycle drawn/sum of $\Delta H(\text{products}) - \Delta H(\text{reactants})$ ✓ $-75 - 242 + x = -110$ ✓ $\Delta H = (+)207\text{ kJ mol}^{-1}$ ✓	[3]
(c)	production of margarine/ammonia/Haber process ✓	[1]

Question Number	Answer	Max Mark
5(a)	when the conditions on a system in equilibrium are changed ✓ the equilibrium moves to minimise the effects of the change/ counteract/ resist/ oppose the change ✓	[2]
(b)(i)	equilibrium moves towards LHS/ towards NO ₂ ✓ forward reaction is exothermic/ reverse reaction is endothermic ✓	[2]
(ii)	equilibrium moves towards RHS/ towards N ₂ O ₄ (1) fewer moles on RHS (1)✓	[2]
(iii)	no change in equilibrium position ✓ catalyst speeds up forward and reverse reactions by same amount ✓	[2]
(c)(i)	curve displaced to the right ✓ maximum is lower ✓	[2]
(ii)	area under curve exceeding E_a = number of molecules that can react ✓ at higher temperature, area under curve $> E_a$ is greater so more can react ✓	[2]
6(a)	O ₂ ClO ✓ (both needed) O ₃ + O → 2O ₂ ✓	[2]
(b)(i)	C ₇ H ₁₆ + 11½ O ₂ → 7CO ₂ + 8H ₂ O products ✓ balance ✓	[2]
(ii)	absorb IR ✓ C=O bonds vibrate. ✓	[2]
(c)(i)	M_r C ₇ H ₁₆ = 100 ✓ amount = 2000/100 = 20 mol ✓	[2]
(ii)	energy saved = 20 x 4817 = 9634 kJ ✓	[1]
(iii)	moles CO ₂ = 7 x 20 = 140 mol ✓ decrease in CO ₂ = 140 x 24 = 3360 dm ³ ✓	[2]

Question Number	Answer	Max Mark
(d)	<p>mole ratio = $88.89/12 : 11.1/1 = 7.41 : 11.1$ ✓ empirical formula = C_2H_3 ✓ relative mass of $C_2H_3 = 27$. $M_r = 2 \times 29$ so molecular formula = C_4H_6 ✓ X reacts with 2 mol H_2 so there are 2 double bonds ✓</p> <p>Possible structure = 1,3-butadiene /</p> 	[5]
7(a)	<p>structural isomerism: structural isomers: same molecular formula, different structural formula ✓ structural isomers of but-1-ene: but-2-ene ✓ and methylpropene ✓</p> <p>geometric isomerism $C=C$ prevents rotation of the double bond ✓ each C in the $C=C$ double bond bonded to 2 different atoms or groups ✓  a clear statement that links non-rotation of the double bond to the idea of groups being trapped on one side of the double bond ✓</p> <p><i>cis</i> but-2-ene clearly identified ✓ <i>trans</i> but-2-ene clearly identified ✓</p>	[7]
7 (b) 1st bullet	<p>product: $CH_3CH_2CHBrCH_2Br$ ✓ equation: $CH_3CH_2CH=CH_2 + Br_2 \longrightarrow CH_3CH_2CHBrCH_2Br$ ✓</p> <p>products: $CH_3CH_2CHBrCH_3$ and $CH_3CH_2CH_2CH_2Br$ ✓ (or statement that 2-bromo- is formed) equation: $CH_3CH=CHCH_3 + HBr \longrightarrow CH_3CH_2CHBrCH_3$ ✓ (<i>i.e.</i> for one product)</p> <p>products: $CH_3CH_2CHOHCH_3$ and $CH_3CH_2CH_2CH_2OH$ ✓ (or statement that 2-ol is formed) equation: $CH_3CH=CHCH_3 + H_2O \longrightarrow CH_3CH_2CHOHCH_3$ ✓ (<i>i.e.</i> for one product)</p>	[6]

Question Number	Answer	Max Mark
<p>7 (b) 2nd bullet</p>	 <p>1 mark for skeleton with two repeat units ✓ 1 mark for correct groups on side chains ✓</p>	[2]
<p>7 (b) 3rd bullet</p>	<p>two ✓✓ from energy from incineration development of biodegradable polymers cracking of waste polymers</p>	[2]
Paper Total		[100]